Date: User: Monday, 27/10/2008 2:16:23 PM

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 42980 : 12719

P.O. Number

This Issue

: 27/10/2008 : NC

Prsht Rev. : // First Issue

Previous Run Written By

: 42234

: SMALL /MED FAB

Type

S.O. No. :

Drawing Number

Project Number Drawing Revision

Drawing Name

Part Number

: GASKET

: D353625

: N/A

: A

D3536 REV A

Material

Due Date : 05/11/2008 Qty:

12 Um:

Each

Checked & Approved By

Comment

: Est Rev:A

New Issue 07-02-14 JLM

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

NEOPRENE SHEET 0.063

MNEO60S063

Comment: Qty.: 0.6254 sf(s)/Unit

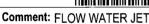
Total: 7.5046 sf(s)

NEOPRENE SHEET 0.063

WATER JET

FLOW WATER JET





1-Cut as per Dwg D3536

Dwg Rev:____ Prog Rev:_

B 8-11-3

2-Deburr if necessary

3.0

QC2

18-11-3

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8



SECOND CHECK

06-11.03



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



X13

Dart Aerospace Ltd

W/O:	•	· · · · · · · · · · · · · · · · · · ·		WC	ORK ORDER CHAN	GES					
DATE	STEP	ar-	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		÷	! !							,	
Part No	:		PAR #:	Fault Cate	gory:	NCR	: Yes N	lo DQ	A:	_ Date: _	
	Re	esolution:		Dispositio	n:	QA:	N/C Clo	sed:		Date: _	
NCR:				WORK ORD	ER NON-CONFORM	JANCE	(NCR)				
DATE	STEP		otion of NC	Initial	Corrective Action Se Action Description	ection B	Sign &		cation ion C	Approval Chief Eng	Approval QC Inspector
		Se		Chief Eng	Chief Eng		Date	3601	0110	Office Eng	QO Mapeotor
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NOTE: Date & initial all entries

Date: User: Monday, 27/10/2008 2:16:23 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 42980

Part Number: D353625

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/65 0

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4 08 11.04

Dart Aerospace Ltd

PROCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng /	Approval
				Prod Mgr	QC Inspector
					5
Fault Cate	gory:	_ NCR: Yes	No DQA :	Date: _	
Dispositio	n:	_ QA: N/C CI	osed:	Date: _	
WORK ORD	ER NON-CONFORM	ANCE (NCF	3)		
Initial	Action Description	ion B Sign 8	Verification Section C	Approval Chief Eng	Approval QC Inspector
Chief Eng	Critel Eng	Date			
	G ₁				
	Initial Chief Eng	Initial Action Description	Initial Action Description Sign &	Initial Action Description Sign & Section C	Initial Action Description Sign & Section C Chief Enq

NOTE: Date & initial all entries

DART AEROSPACE LTD	·	Work Order:	42980
·	*		
Description: Gasket		Part Number:	D3536-25
4		4	
Inspection Dwg: D3536 Rev	A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

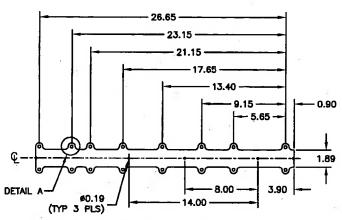
X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	08.16	¥			
16.35	+/-0.030	16.35	¥			
10.90	+/-0.030	10.972	×			
5.45	+/-0.030	5,466	×	(3)		
6.00	+/-0.030	6.009	×			
6.75	+/-0.030	6.75	×		-:	-3-
12.75	+/-0.030	12,75	8			
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Measured by:	Audited by:	Prototype Approval: N/A
Date: 8-11-3	Date: /08-11-03	Date: N/A

Rev	Date	Change	Revised by Approved
Α	07.06.13	New Issue	KJ/JLM of B





D3536-11 GASKET

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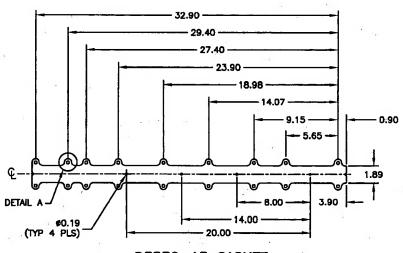
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 4) TOLERANCES ARE PER DART QSI 018 UNLESS
 OTHERWISE NOTED
 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT
 PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-13 GASKET

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CHECKED	APPROVED /	DRAWING NO.		REV. A
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06.10.25		GASKET		1:10
Α	06 10.25 NEW ISSUE	SSI MAN	JE	_

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GASKET



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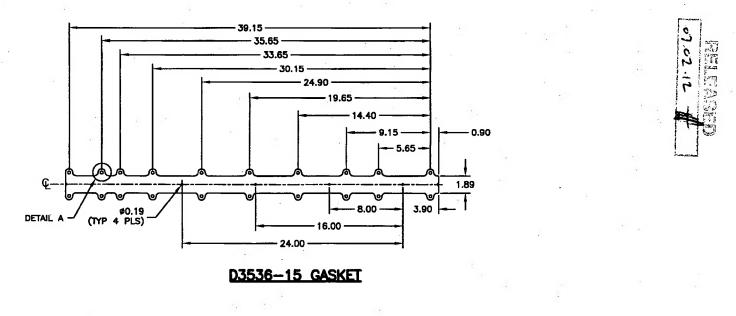
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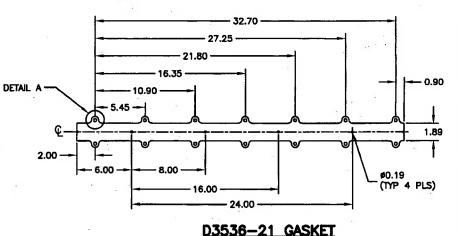
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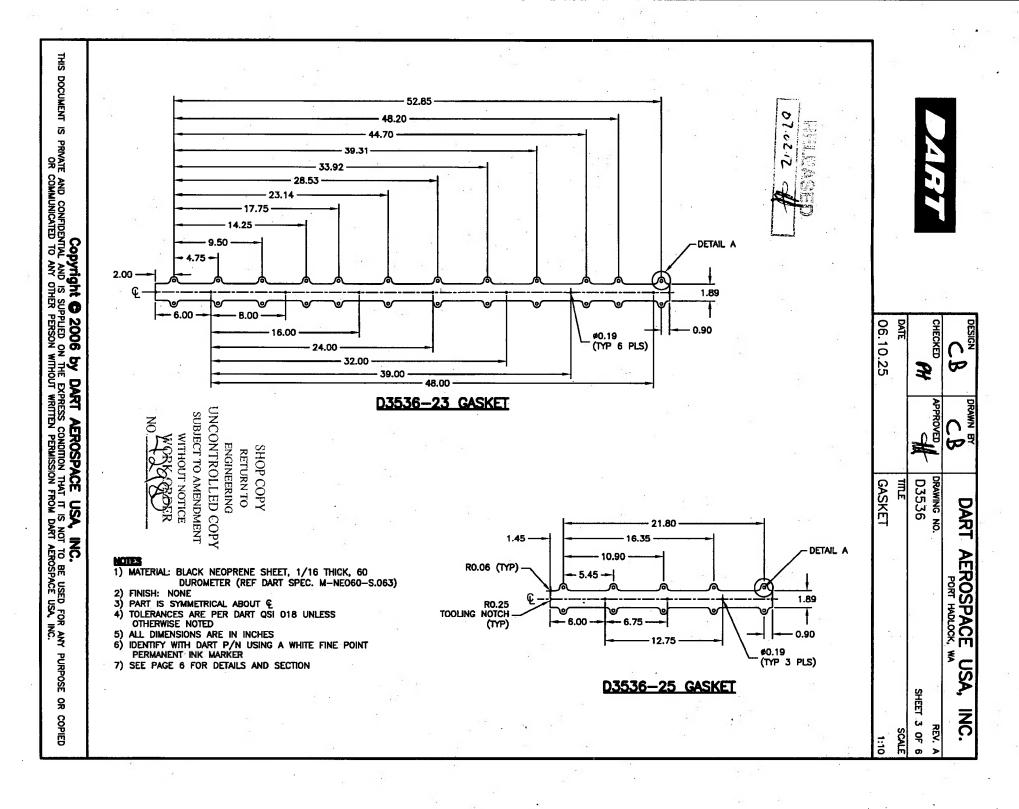
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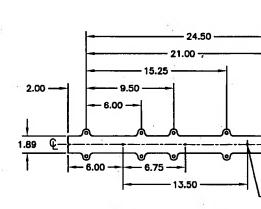
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4 OF 6 SCALE 1:10



D3536-33 GASKET

2.00 ---6.00 Œ-1.89 DETAIL A ≠0.19 (TYP 3 PLS)

D3536-31 GASKET

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 3) PART IS SYMMETRICAL ABOUT ©

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- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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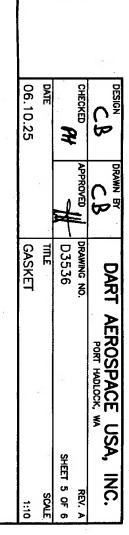
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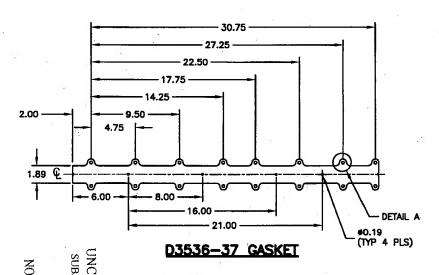
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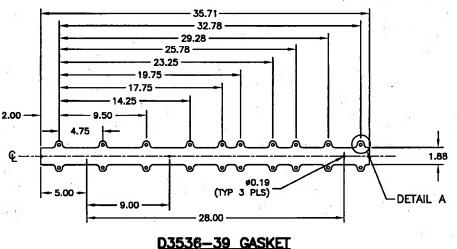
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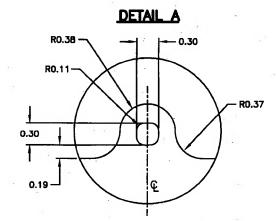
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